

Pro-Line Product Overview - 50 µm Substrate

| Product Type | Base Conductor TPL1000 series | Laminated Tape TPL2000 series | Copper Surround TPL4000 series | Enhanced solder wetting TPL5000 series |
|--|--|--|---|--|
| Description | HTS wire with surround silver metallization | HTS wire with single-sided Cu lamination | HTS wire with surround copper stabilization | HTS wire with surround copper stabilization and Sn coating |
| Typical applications | stacked conductors for levitation or high current density stacks | cables, medium magnetic field coils for rotating machines etc. | coils or stacks with very high current density, small bending radii designs | solder cast coils and stacked conductors |
| Stabilization | none | 50 / 100 μm Cu-foil soldered on HTS side brass-foil available on request | 10 μm Cu surround different thicknesses available on request | 10 μm Cu surround + tin layer |
| Thickness | 0.06 mm | 0.17 mm (100 µm Cu-foil) | 0.08 mm | 0.08 mm |
| Maximum rated stress (RT) | 500 MPa | 250 / 165 MPa | 350 MPa | 500 MPa |
| Substrate | 50 µm Hastelloy C-276 | | | |
| Buffer layer | MgO | | | |
| Superconducting layer | GdBaCuO | | | |
| Metallization | Ag | | | |
| Width | 12 / 6 / 4 / 3 mm | | | |
| Min. double bending diameter (RT, 95 %) | 30 mm (without force) | | | |
| Recommended max. handling force (12 mm width, depending on bend) | 50 N (5 kg) | | | |
| Maximum rated tensile strain (95 %) | 0.20 % | | | |
| I _C (77 K, sf)* (standard tape without AP) | typical 400 A - 650 A /cm width | | | |
| Piece length | typical 25 - 300 m longer pieces available on request | | | |

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*Full scan with Tapestar calibrated with 4-point transport measurement at 1µV/cm, 5 mm resolution and 5% measurement accuracy